

Order 9/60

Ship 5 Oct



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

005515

D412-698-013
Job Sheet 183277



Part No: D412-698-013

Job Qty: 2 ea

Part Name: Cabin Door Handle - Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev: C Removed Manufacturing 05-11-06 JLM IPP Rev:D change to rev D ECN
1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 18 2018
110	Packaging	2 pcs	10/5/18	10/5/18	0.00	0.00	Packaging1-4		SEP 25 2018
120	QC	2 pcs	10/5/18	10/5/18	0.00	0.00	QC4		SEP 25 2018
130	Packaging	2 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2		SEP 25 2018
135	DC	2 pcs	10/5/18	10/5/18	0.00	0.00	DC		SEP 25 2018
140	QC21-FG	2 Ea	10/5/18	10/5/18	0.00	0.00	QC21		SEP 25 2018

Part Op
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-698-013 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3203-1	Handle 5112764x1	8 Ea (4 ea)	90-Start up Operation	5097365x4. 5090749x3
D3220-041	Doubler Assembly	2 Ea (1 ea)	90-Start up Operation	F164619x1 5035718x1
D3220-042	Doubler Assembly	2 Ea (1 ea)	90-Start up Operation	5070349
D3220-3	Doubler 5112764x1	4 Ea (2 ea)	90-Start up Operation	5035720
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5094597
MS24694-S98	Screw	32 Ea (16 ea)	90-Start up Operation	5100421
NAS1149D0463J	Washer	16 Ea (8 ea)	90-Start up Operation	5089299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3203-1	8	7	0
	D3220-041	2	5	0
	D3220-042	2	4	0
	D3220-3	4	12	0
	MS21042L4	16	4,202	0
	MS24694-S98	32	210	0
	NAS1149D0463J	16	7,424	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																											
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																																																																																																																							
Descri _____ 		DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Part: D412-698-013 Job No: 183277 Serial No/Batch: S111194 Revision: G Inspector: _____ Exp Date: _____ Instructions: TC STC SH92-43 Issue Ref: STC SR01446NY 08/02/08, ENAS S				Completed By																																																																																																																																							
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6.0 PARTS LIST – CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Qty -027	Qty -028	Part Number	Description
X								D412-698-011	CABIN DOOR ROLLER KIT, LH
	X							D412-698-012	CABIN DOOR ROLLER KIT, RH
		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOORS)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOORS)
3	3							D3121-141	BRACKET ASSEMBLY
1								D3121-143	BRACKET ASSEMBLY
	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
		2						D3220-3	DOUBLER
				7				D3121-21	BOLT
				5				D3121-241	BEARING ASSEMBLY
				1				D3137-3	GUIDE
				1				D3137-5	WASHER
				2				D3183-045	BEARING ASSEMBLY
					3			D3238-1	SHIM
					1			D3238-3	SHIM
					2			D3238-5	SHIM
					6			D3238-11	SHIM
					2			D3238-13	SHIM
					4			D3238-15	SHIM
		8						NAS1149D0463J	WASHER (AN960JD416L)
		8						MS21042L4	NUT (OR MS21042-4)
		16						MS24694-S98	SCREW
				1				MS24694-S101	SCREW

Change Record

PAGE 1 OF 1

Part Number: D412-698-013

Description: DOOR HANDLE INSTALLATION

[illegible]